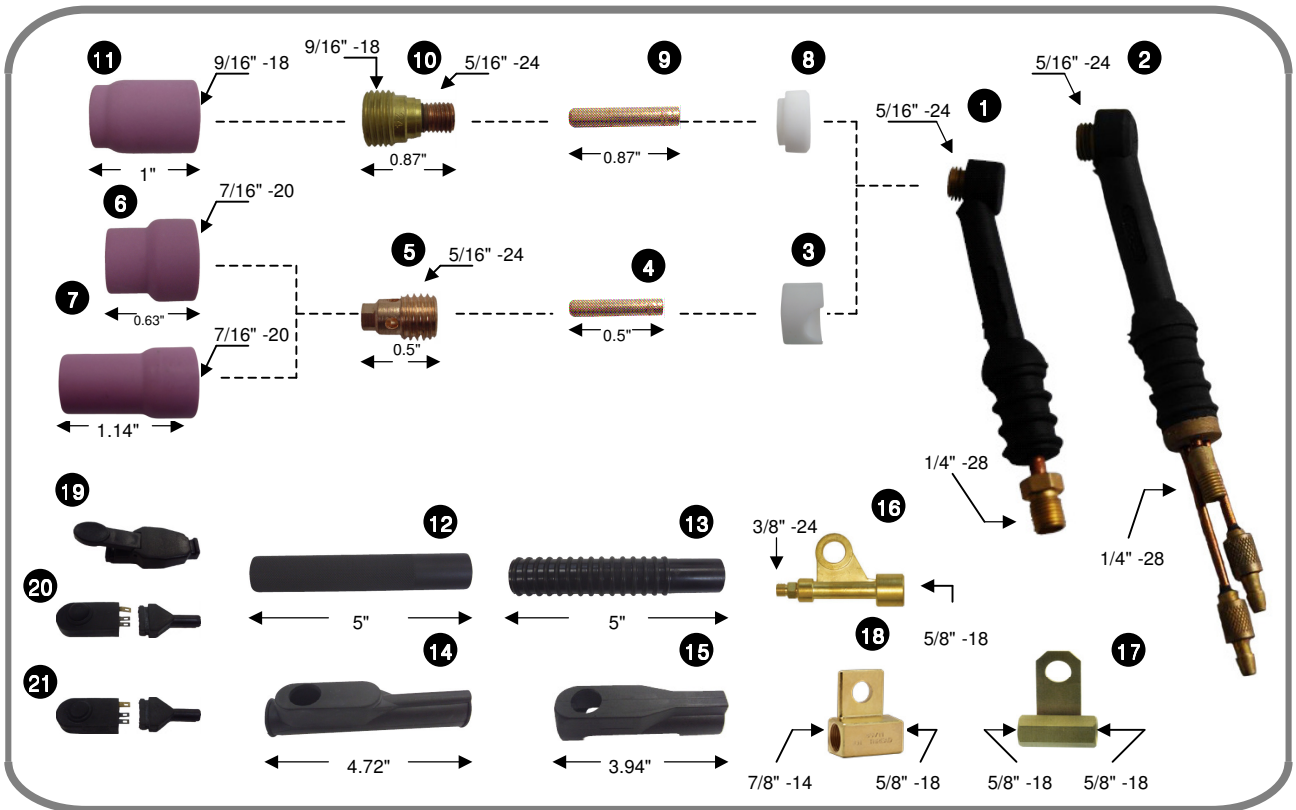


Tig Torch & Parts

24/ 80A Air-Cooled

24W/ 180A Water-Cooled



No.	Description	Part No.
1	Torch Body	24
2	Torch Body	24W
3	Insulator (for 24)	53N22
4	Collet	See Chart
5	Collet Body	See Chart
6	Standard Nozzle	See Chart
7	Long Nozzle	See Chart
8	Insulator (for 24)	53N66
9	Small Gaslens Collet	See Chart
10	Small Gaslens (for 24)	See Chart
11	Gaslens Nozzle (for 24)	See Chart
12	Handle, Textured	H100
13	Handle, Ribbed	H100R
14	Rubber Boot for SW-1B & SW-1F	BS-1
15	Snap-on Boot for SW-1B & SW-1F	BS-1S
16	Power Cable Adapter (for 24)	53N43
17	Power Cable Adapter (for 24)	2310-1879
18	Power Cable Adapter (for 24W)	45V11
19	Switch	K-01
20	Switch, Bulb button	SW-1B
21	Switch, Flat button	SW-1F

No.	Description	Part No.
	Electrode	.020" .040" 1/16" 3/32"
	Diameter	(0.5mm) (1.0mm) (1.6mm) (2.4mm)
	Nozzle Size	#4 #5 #6 #7 / #8
Standard Set-Up		
3	Insulator	53N22
4	Collet	53N15 53N16 53N14 24C332
5	Collet Body	53N17 53N18 53N19 24CB332
6	Standard Nozzle	A53N23 / A53N24 A53N25 A53N27 -
7	Long Nozzle	A53N28L - A53N26L -
Gaslens Set-Up		
8	Insulator	53N66
9	Small Gaslens Collet	53N62 53N63 53N64 24GLC332
10	Small Gaslens	45V41 45V42 45V43 45V44
11	Gaslens Nozzle	53N58 53N59 53N60 53N61(7) 53N61S(8)

Standard Connections :

Air-Cooled (1 pc style) :

- Connector to Welding Machine = 7/8"-14 UNF Left Bolt.

Air-Cooled (2 pcs style) :

- Power Cable Connector = Standard Terminal, Gas Hose Connector = 5/8"-18 UNF Right Bolt.

Water-Cooled :

- Power Cable Connector = 7/8"-14 UNF Left Bolt.

- Gas Hose = 5/8"-18 UNF Right Bolt. Water Hose = 5/8"-18 UNF Left Bolt.



GRACEDUTY COMPANY LIMITED

Room 1102 – 1104, 11/F., CRE Centre,
889 Cheung Sha Wan Road, Kowloon, Hong Kong, China
Tel: (852) 2420-5808 (6 Lines) Fax: (852) 2420-5507
E-mail: welding@graceduty.com.hk http://www.graceduty.com.hk